

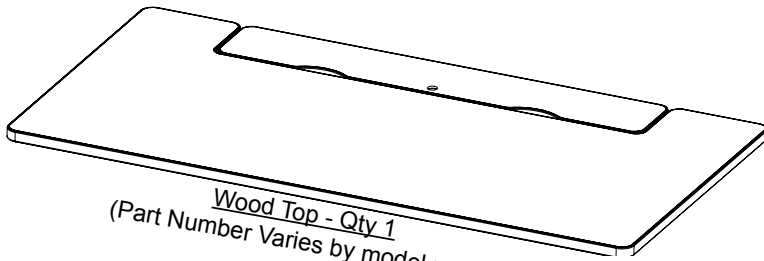


BRETFORD

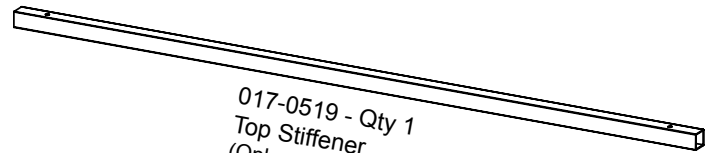
edu20  
LEARNING IS SOCIAL

## 4 Leg Voltea Tables

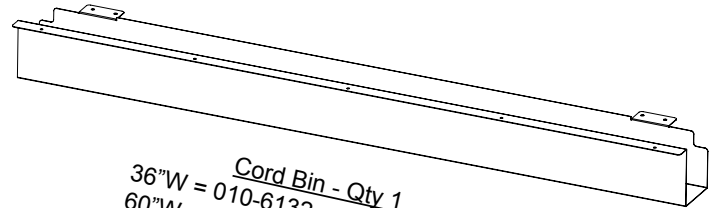
### Assembly Instructions



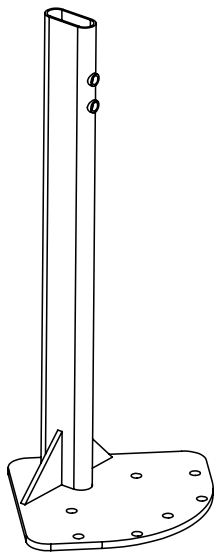
Wood Top - Qty 1  
(Part Number Varies by model number)



017-0519 - Qty 1  
Top Stiffener  
(Only come with 60" & larger Tables)



Cord Bin - Qty 1  
36"W = 010-6132 48"W = 010-6133  
60"W = 010-6134 72"W = 010-6135  
84"W = 010-6136

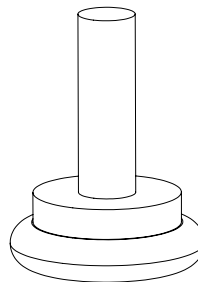


022-3203 - Qty 4  
Upper Leg

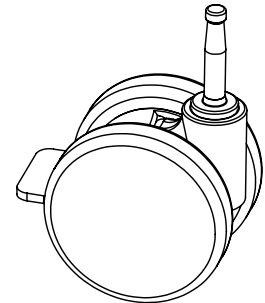


017-1170 - Qty 4  
Lower Leg

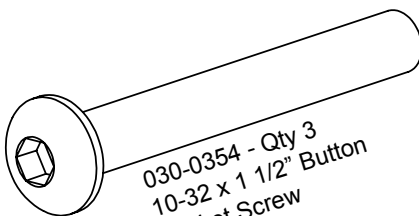
Table comes with either glides or casters. NOT both.



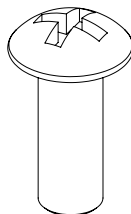
015-0045 - Qty 4  
Threaded Glide



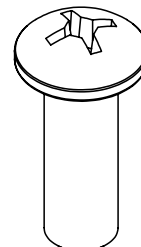
015-0175 - Qty 4  
2 1/2" Stem Caster  
w/Brake



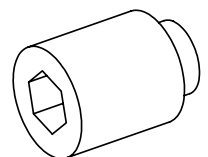
030-0354 - Qty 3  
10-32 x 1 1/2" Button  
Socket Screw



030-0402 - Qty 5 or 7\*  
#10-32 x 5/8" Combo Screw  
\*5 for 36" & 48"W  
7 for 60", 72" & 84"W



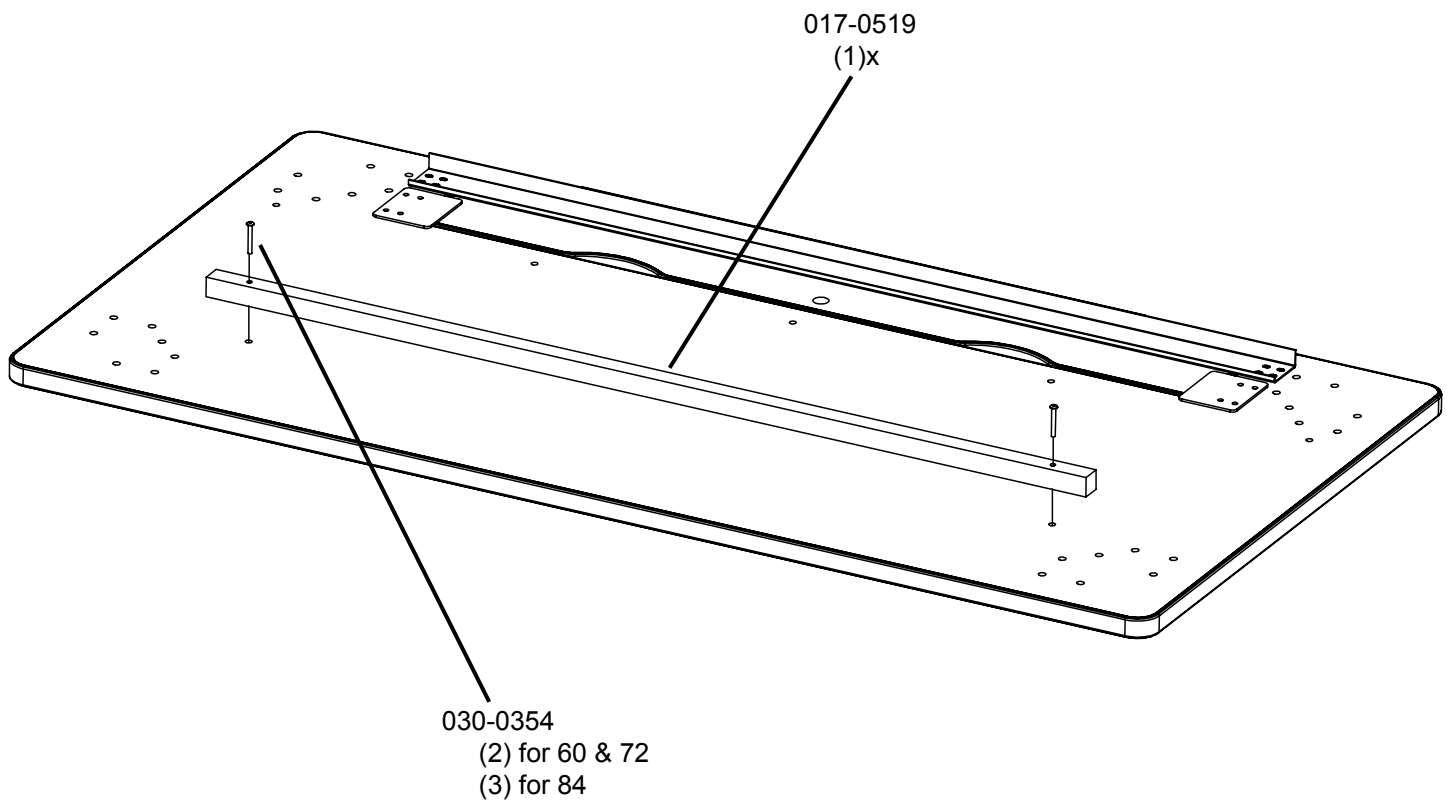
SC1054 - Qty 28  
1/4-20 x 3/4" Phillips  
Screw



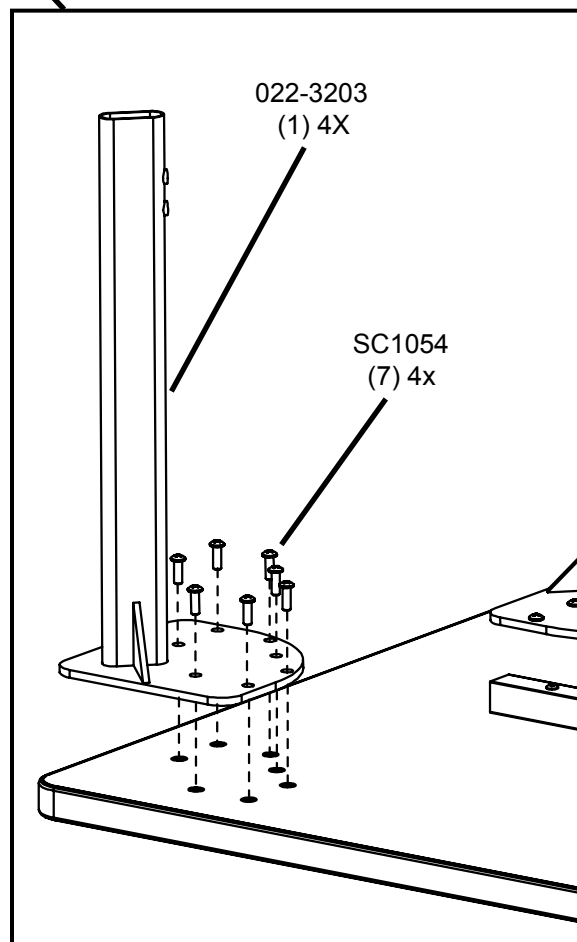
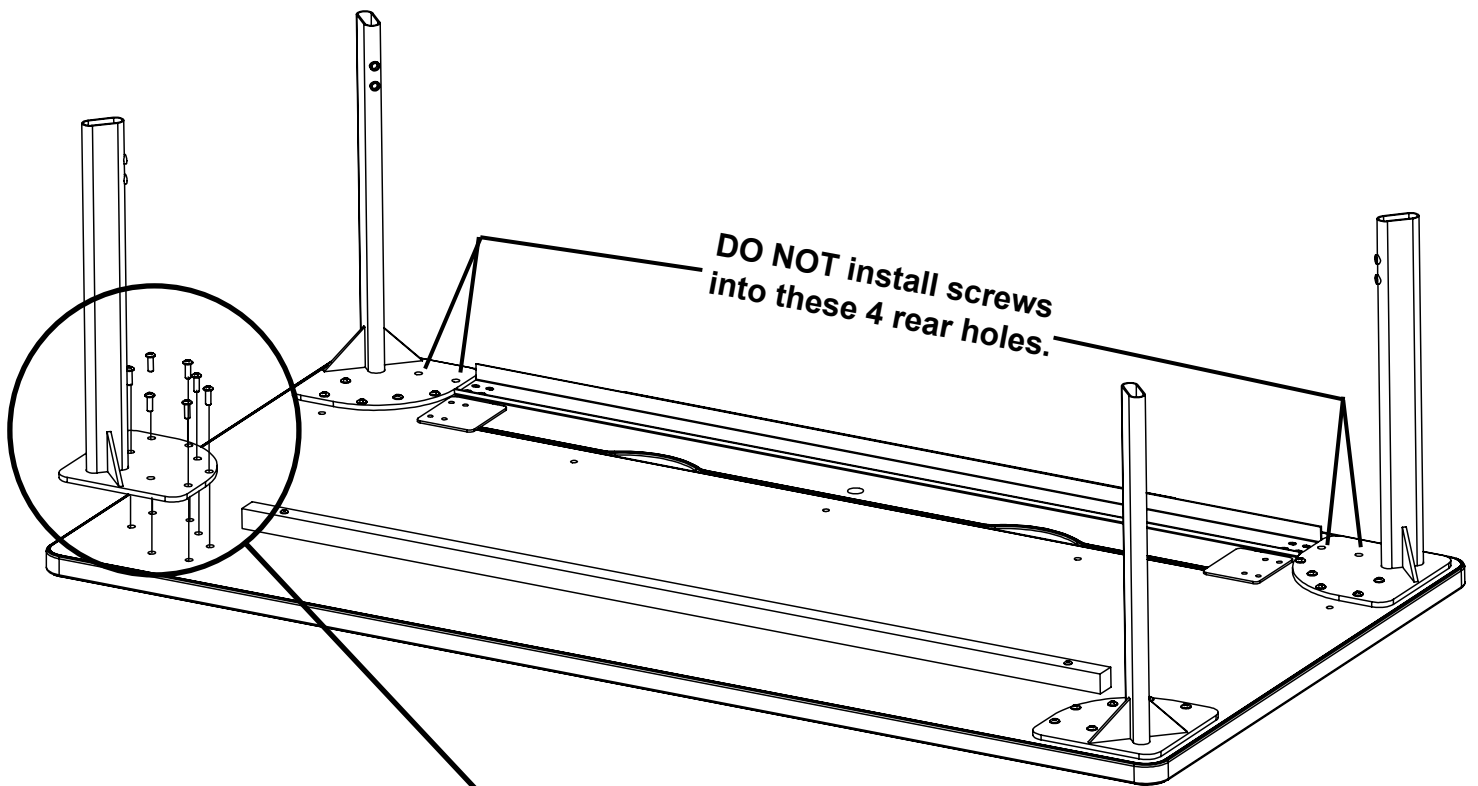
030-0396 - Qty 8  
3/8-16 x 1/2" Socket  
Set Screw

# 1

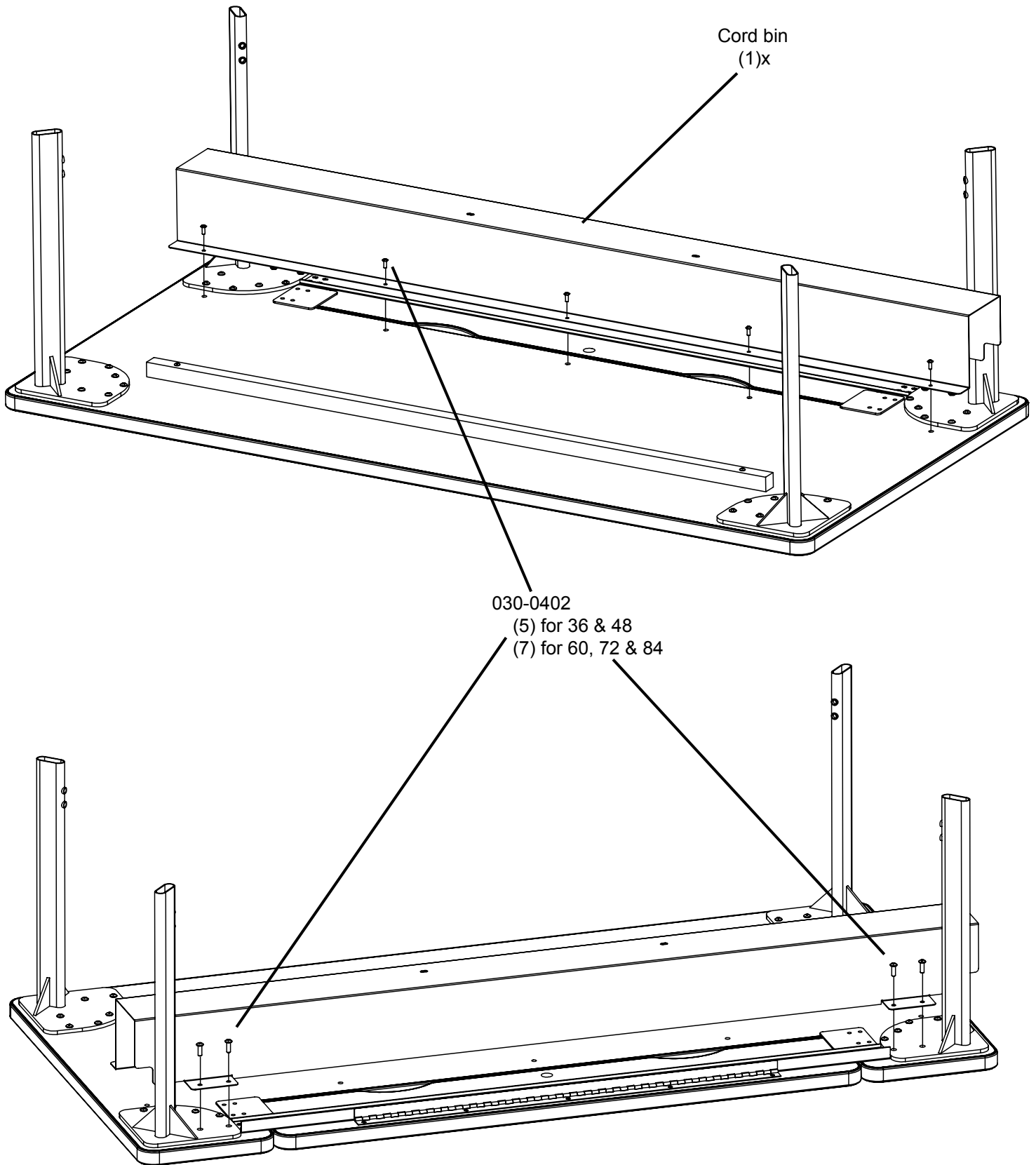
THIS STEP IS ONLY FOR TABLES 60"W AND LARGER



# 2

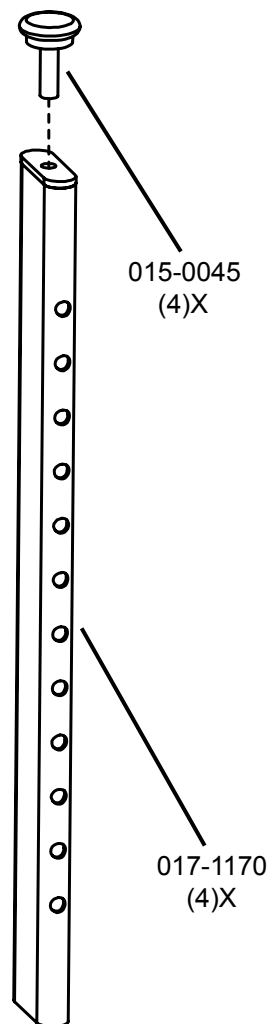
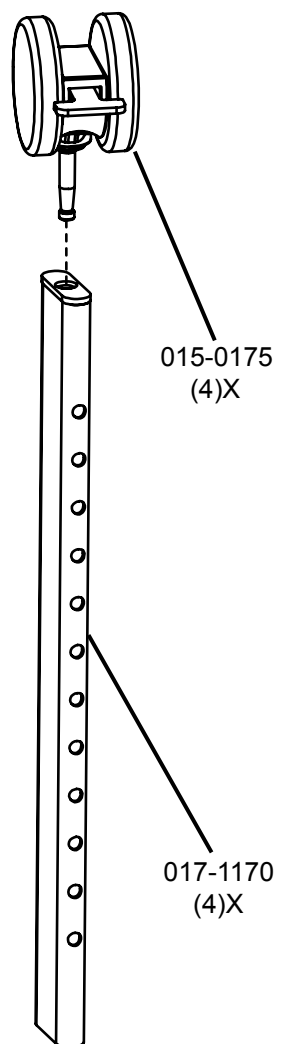


# 3

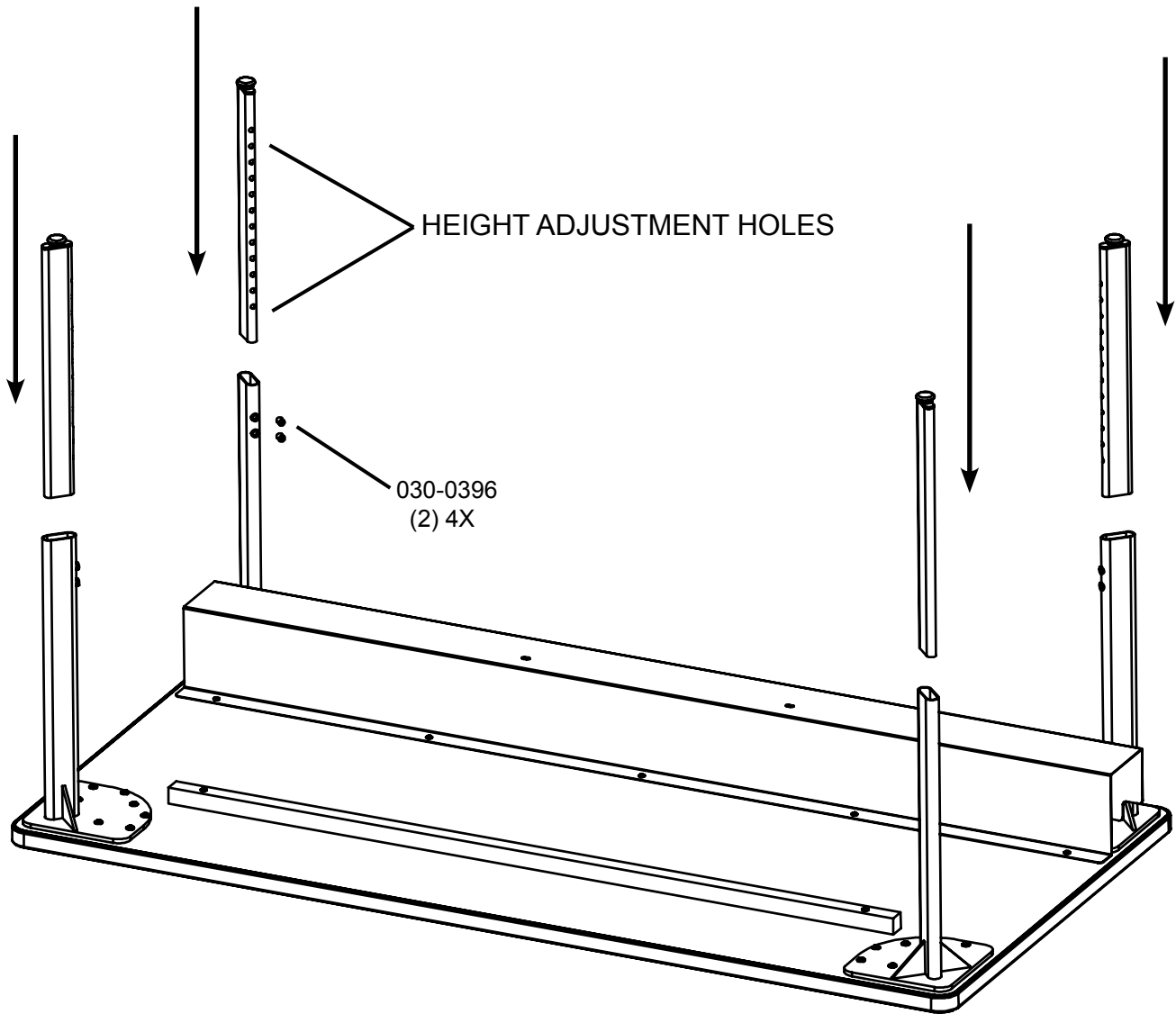


# 4

DEPENDING ON YOUR MODEL INSTALL EITHER CASTERS OR GLIDES



# 5



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Part # 031-9204  
05.25.12 CZ

6 of 6